

	Material Kit P/N	S930632			
	Plant/Usage/Alt.	435 / 1 / 01			
	Model	Holding Vacuum Pump 2BE1-252			
	SN	BS1701008001			
	Description	REPAIR KIT RAMIE 2BE1 252-253 (SS)			
ITEM	SAP PN	DESCRIPTION	QTY	Uom	POS
1	1413121000	FEATHER KEY DIN 6885-A20X12X80-C45K	2	EA	*Note 1
2	T878116001	GASKET / AREL-U / 2BE125	4	EA	*Note 1
3	1932100500	GLAND PACKING 14X14/PTFE-RAMIE	7	M	*Note 1
4	T878108002	RING SEAL / 1.4581 / 2BE125.	4	EA	*Note 1
5	T838222001	VALVE PLATE / PTFE / 2BE125	4	EA	*Note 1
6	2219118600	JOINT.COMP. TEROSON SI 34 TRANSPARENT	2	EA	*Note 1
7	1932115400	LIP SEAL SN63256-V-100S-NBR	2	EA	*Note 1
8	1932115200	LIP SEAL SN63256-V-80S-NBR	2	EA	*Note 1
9	1932115400	LIP SEAL SN63256-V-100S-NBR	2	EA	*Note 1
10	T898159	RING THREADED 2BE1252/3	2	EA	*Note 1
11	T898168	COMPENSATING WASHER / MESSING / 2BE125	6	EA	*Note 1
12	1378109600	WASHER COMPENSATING 2BE1	2	EA	*Note 1
13	1425113200	RING SHIM 2BE1252/3 60X75X1	2	EA	*Note 1
14	S898291	THRUST PLATE 2BE1252	2	EA	*Note 1
15	1377101300	PLATE LOCK 2BE1252/3	2	EA	*Note 1
16	1923114600	GASKET FLAT 125-PN16	8	EA	*Note 1

	Material Kit P/N	S930680			
	Plant/Usage/Alt.	435 / 1 / 01			
	Model	Hogging Vacuum Pump 2BE4400-ETO			
	SN	BS1701143001			
	Description	KIT REPAIR RAF/SS 2BE4 40/42			
	SAP PN	DESCRIPTION	QTY	Uom	POS
17	S878136	RING CHAMBER 2BE340/342/440/442	2	EA	15.02
18	1513014009	PACKING,RAMIE-FIBRE W/PTFE,2BE3/4-4	2	EA	15.03
19	152105001601	Gasket HG/T20606 RF 50-16 YQ-9020	4	EA	40.07
20	T898160	WASHER COMPENSATING 2BE	2	EA	50.17
21	V210183005	WASHER, 2BE, Φ 24X Φ 13, T=1.0mm	8	EA	*Note 1
22	V210183006	WASHER, 2BE, Φ 24X Φ 13, T=0.5mm	8	EA	*Note 1
23	V210183011	WASHER, 2BE, Φ 24X Φ 13, T=3.0mm	8	EA	*Note 1
24	1515018901	O-RING 189.86X5.34-FPM,FKM	2	EA	22.03
25	S838377	PLATE VALVE 2BE340/342/440/42	2	EA	37.02
26	1510180001	V-RING VA-180-NBR A 60-65	2	EA	50.29
27	12211001603	SET SCREW,SOC.CUP,GB/T80,M10X16,A4-70	8	EA	*Note 1
28	1511155001	ISOLATOR SC 155X185X15 DIN3760 A	2	EA	50.1
29	152125001001	Gasket HG/T20606 RF 250-10 YQ-9020	4	EA	40.13
30	1511135001	ISOLATOR SC 135X170X12 DIN3760 A	1	EA	50.11
31	SPB 5000 (19 12 2013)	Coupling Belts (continental contitech conti-V belts)	8	EA	*Note 1

Note 1: provide the details drawing that illustrate the correct position NO



